



Synthesis and Characterization of Strontium ferrate SrFeO_4 by Solid Way

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Abstract The synthesis of this phase was carried out by a solid process using the reaction of SrO with Fe_2O_3 under a stream of oxygen at a temperature of 650°C for a period of 2 hours and with a ratio of $\text{Sr/Fe} = 3$, in order to simplify the synthesis process, minimize the cost and strengthen the production of iron (VI) to meet the growing demand for ferrate (VI) for their interest in water treatment and in cell cathodes.

The phase obtained was characterized by IR and DRX spectrometry as well as the UV spectrophotometer by measuring the optical density at the wavelength of 507 nm to follow the degradation of the ferrate over time as well as determine the degree of purity by the method of volumetric titration.

Keywords Ferrate, Oxidant, Cathode, Purity, Stability, Physicochemical characterization

1. Introduction

The development of iron (VI) synthesis processes proves to be very delicate, this is due to the oxidizing power of iron (VI) and their interest in super-iron batteries incorporating Fe (VI) cathode salts which have been recently presented, examples include alkaline zinc, metal hydride batteries and non-aqueous lithium batteries, with several energy and environmental benefits [1].

Although the existence of alkaline ferrates has been cited for a century [2-10]. Currently, there is a need for research and innovation to improve existing methods of preparation and to develop new methods that would aim to increase the stability and yield of the latter.

In 1925, Losana [11] described the preparation of a variety of ferrate salts which included Ba^{2+} , Ag^+ , Sr^{2+} , Ca^{2+} , Pb^{2+} , Ni^{2+} , Co^{2+} and Cu^{2+} by direct precipitation from an aqueous solution of sodium ferrate. / potassium with salts of the desired counterion, as well as the preparation of impure salts of Th^{4+} , Fe^{2+} , Fe^{3+} and Al^{3+} .

In 1954 J.R. Gump et al. [12] proposes the synthesis of other ferrate such as Cs_2FeO_4 , BaFeO_4 , SrFeO_4 by first formation – according to the method of J. M Shreyer, with however Br_2 preferred to Cl_2 [4] as oxidant – from K_2FeO_4 to which a solution of CsOH , $\text{Ba}(\text{OH})_2$, $\text{Ba}(\text{NO}_3)_2$, BaCl_2 , $2\text{H}_2\text{O}$ or $\text{Sr}(\text{OH})_2$ causing the precipitation of the alkaline or alkaline-earth ferrate corresponding to the cation of the salt used.

In recent years, an increasing number of investigations into the preparation, physico-chemical characterization and detailed performance of certain ferrates (VI), such as SrFeO_4 , BaFeO_4 , Na_2FeO_4 , Rb_2FeO_4 and Cs_2FeO_4 , have appeared in the literatures [13, 14, 15, 16].

In a similar study, Gump [17], described the preparation of metal salts (Li^+ - Cs^+) and La^{3+} ferrates.



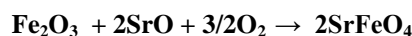
According to jiang and lloyd [18], dry synthesis at a temperature greater than or equal to 500°C seems unconvincing because of the explosiveness of the reaction medium and makes the high temperature synthesis process very dangerous.

2. Material and Method

SrFeO₄ lead ferrate was prepared by heating a mixture of Fe₂O₃ and pure SrO under a stream of oxygen in a platinum crucible at a temperature of 650°C and Sr/Fe ratio = 3 for a treatment period of 2 hours.

The molten mixture obtained is cooled in a ball desiccator to avoid moisture absorption and above all we worked at a temperature of 650°C.

The synthesis reaction is the following:

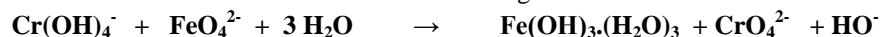


Analysis of the purity of the SrFeO₄ product was determined by chromite analysis and spectrophotometry.

Chromite analysis determines that the material is 86% pure based on the redox state and the remaining iron is in a lower valence state, although at these relatively low concentration levels the specific nature of this ferric impurity is difficult to distinguish. It can be assumed that excess iron exists as several amorphous ferric salts which can be generalized as a 14% ferric oxide impurity.

The SrFeO₄ phase found was analyzed and monitored over time with UV spectrophotometry by measuring the optical density at 507 nm, which is used according to tsapin et al [19], to measure the optical density of the solution of ferrate (VI) at a wavelength of 507 nm and a pH greater than 10.

The characteristic peak of iron (VI) comes out at this wavelength, as well as the volumetric titration method which is based on the oxidation of a chromite salt with ferrate VI according to the reaction below.



The resulting chromate is titrated with a ferrous salt solution with sodium diphenylamine sulfonate as an indicator [20].

3. Characterization

X-ray Diffraction

The XRD spectrum obtained for the powdered SrFeO₄ ferrate compound (Figure 1) makes it possible to verify the crystal structure of this phase and to demonstrate the existence of an isomorphism with K₂FeO₄ and BaFeO₄ found by Licht et al [21].

X-ray diffraction is one of the means used to verify the presence of ferrates (VI).

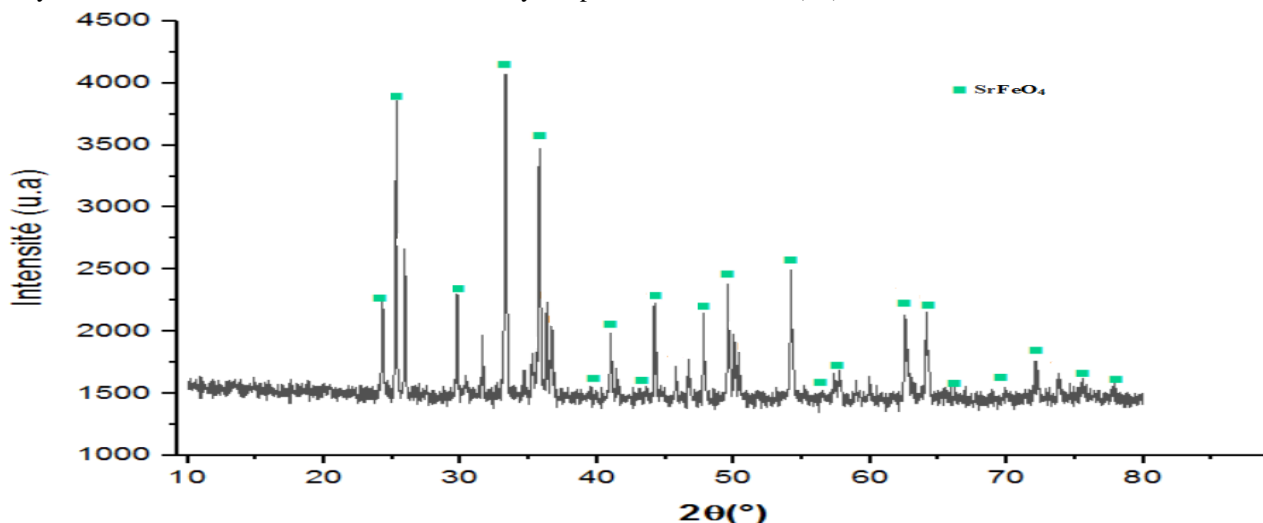


Figure 1: X-ray diffractogram of prepared SrFeO₄



The spectrum of SrFeO₄ obtained presents a similarity with that of isomorphous compounds, in particular K₂FeO₄ (Figure 1) [21].

We note a splitting of the lines corresponding to the planes (102), (202), (013), (200), (002), (004), (105), (226), (114), (205), (412), (006), (026), (008), (301). [19], [22].

Note the existence of lines in the X-ray diffractogram of ferric impurities is difficult to distinguish, not observed in that of K₂FeO₄. These lines can be attributed to excess iron existing in the form of several amorphous ferric salts.

IR spectroscopy:

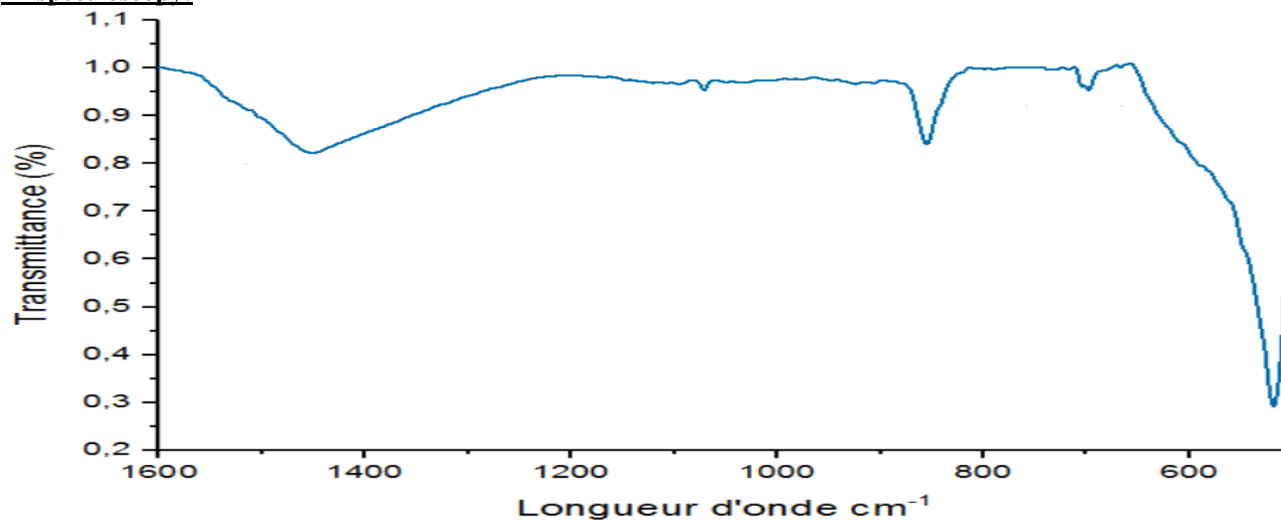


Figure 2: SrFeO₄ infra-red spectrometer

IR spectroscopy is a quantitative method for the determination of iron (VI) in ferrate compounds. The shape of the spectra is linked to the symmetry of the FeO₄²⁻ molecule or groups (tetrahedral structure) the IR spectrum of SrFeO₄ (figure. 2) revealed an identical shape in the high frequency range to that obtained (mode 825, 780, 534 cm⁻¹) by P. Tarte and G. Nizete [23]. The results obtained by IR support those obtained by XRD.

4. Monitoring ferrate degradation over time

SrFeO₄ degradation monitoring results show that the storage period can reach more than 10 months with a degradation rate in the first six months is limited to 2%.

The results of calculation of the degradation rate between the months as well as between the state of production and ferrate (VI) and the different months of storage are given in Table 1.

The relation which allows to calculate the percentage of degradation of Iron (VI) is given by the following formula:

$$\% \text{ iron (VI) degradation} = (\text{D.O}_i - \text{D.O}_f) / \text{D.O}_i$$

D.O_i: Optical densities of iron (VI) respectively in the initial state

D.O_f: Optical densities of iron (VI) in the final state

Tables 1: Optical density of the solution of ferrates (VI) of the synthesized phase SrFeO₄ according to the rate of degradation between the initial state of production and different months of storage of ferrate VI (%) as well as according to the rate degradation between months of ferrate VI storage (%)

t (Months)	The rate of deterioration from baseline in the production and storage of different month ferrate VI (%)	The monthly rate of degradation ferrate VI (%)
1	0.1	0.1
2	0.6	0.5
3	0.8	0.2

4	1.2	0.4
5	1.6	0.4
6	2	0.4
7	2.8	0.8
8	3.1	0.3
9	3.5	0.4
10	3.6	0.1
11	3.8	0.2
12	4.1	0.3

According to these results (tab.1), we notice that the degradation rate of iron (VI) remains variable slightly as a function of time and varies in a different way from one month to another during storage, which means that the climate change influences the rate of degradation of ferrate (VI).

5. Discussion

According to our results, the Sr/Fe ratio necessary for the synthesis of iron (VI) stable at room temperature for a high yield is of the order of 3, this is compatible with the results of the various preliminary studies [11], [24], [25], which show that the optimal Sr/Fe ratio for the synthesis of iron (VI) by the solid route is greater than 2.

The optimum temperature ($T = 650^{\circ}\text{C}$) for the synthesis of ferrates (VI) is encouraging progress for the development of industrial processes for the production of ferrates (VI). This result confirms the studies done by Martinez-Tamayo et al [24].

The synthesis reaction time ($t = 2$ h) is an important parameter for producing ambient stable ferrates (VI) by the solid-state route [11], [25]. As well as climate change influence on the degradation rate and the duration of storage of ferrate (VI) at ambient.

6. Conclusion

This manuscript reviews the most suitable method for the synthesis of ambient stable ferrate (VI) (SrFeO_4) from the reaction of Fe_2O_3 with SrO under a current of oxygen whose Sr/Fe ratio = 3, a temperature of 650°C . and a reaction time of the order of 2 hours.

The method of synthesizing ferrate (VI) by solid route is a very easy and very promising method, although there is still need for more technical, economic improvement concerning the application of industrial policy.

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